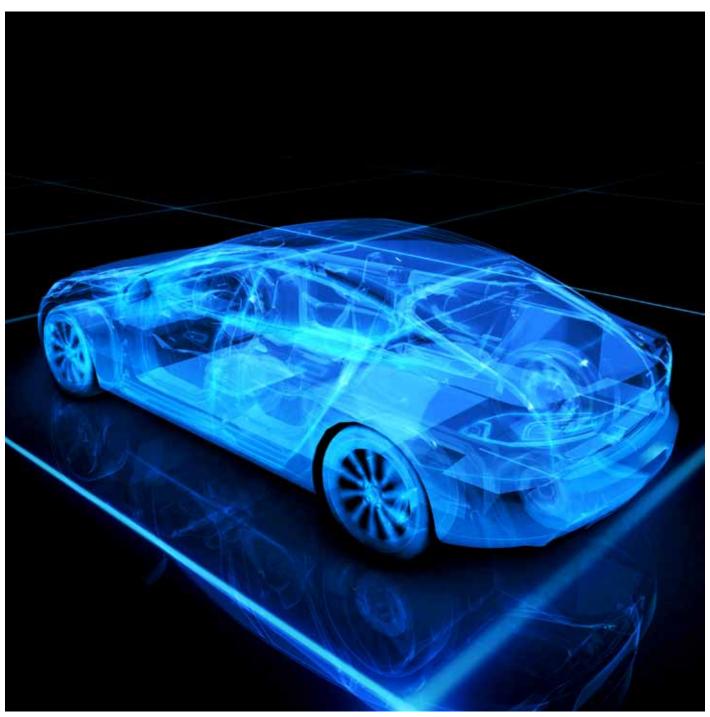
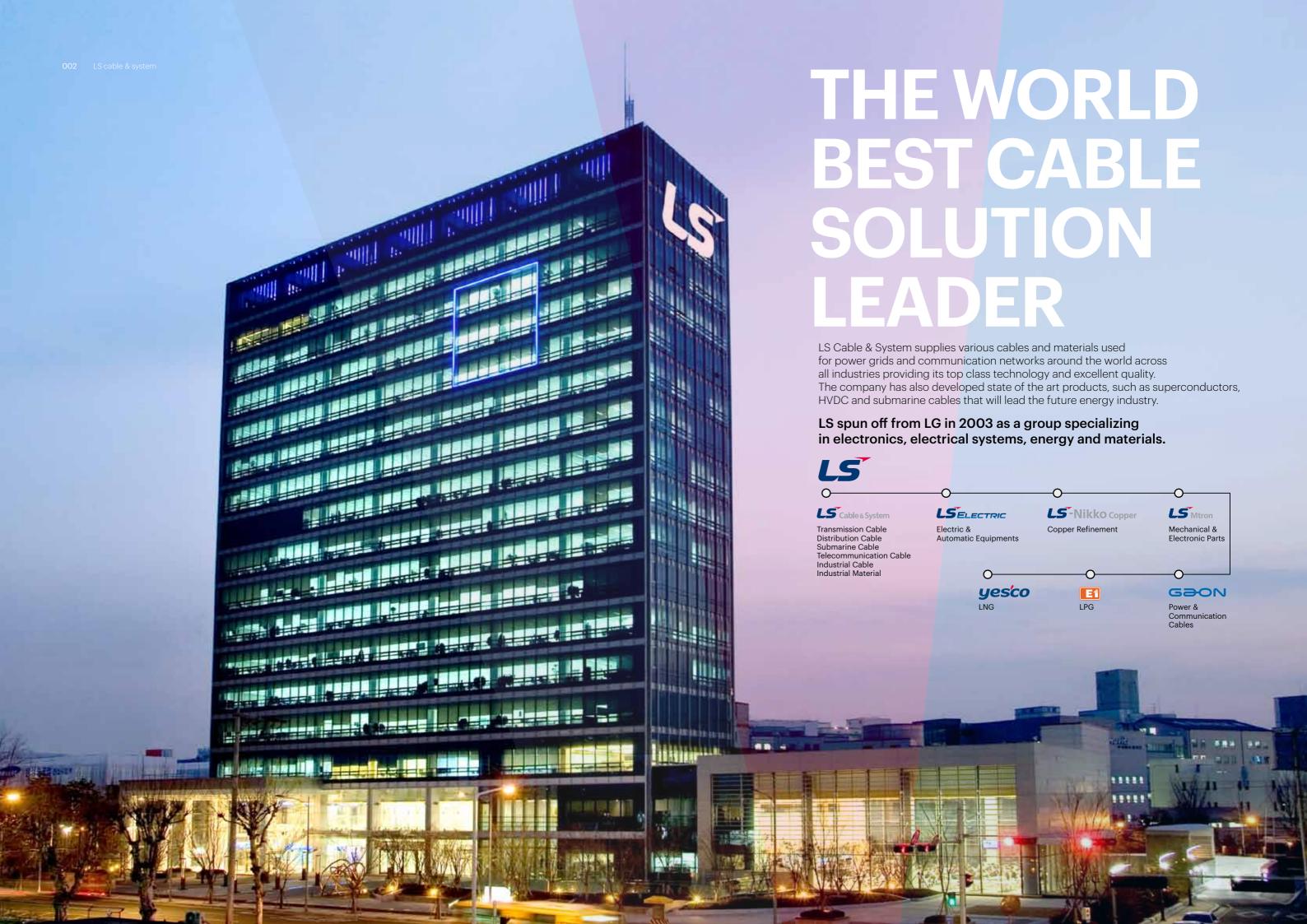
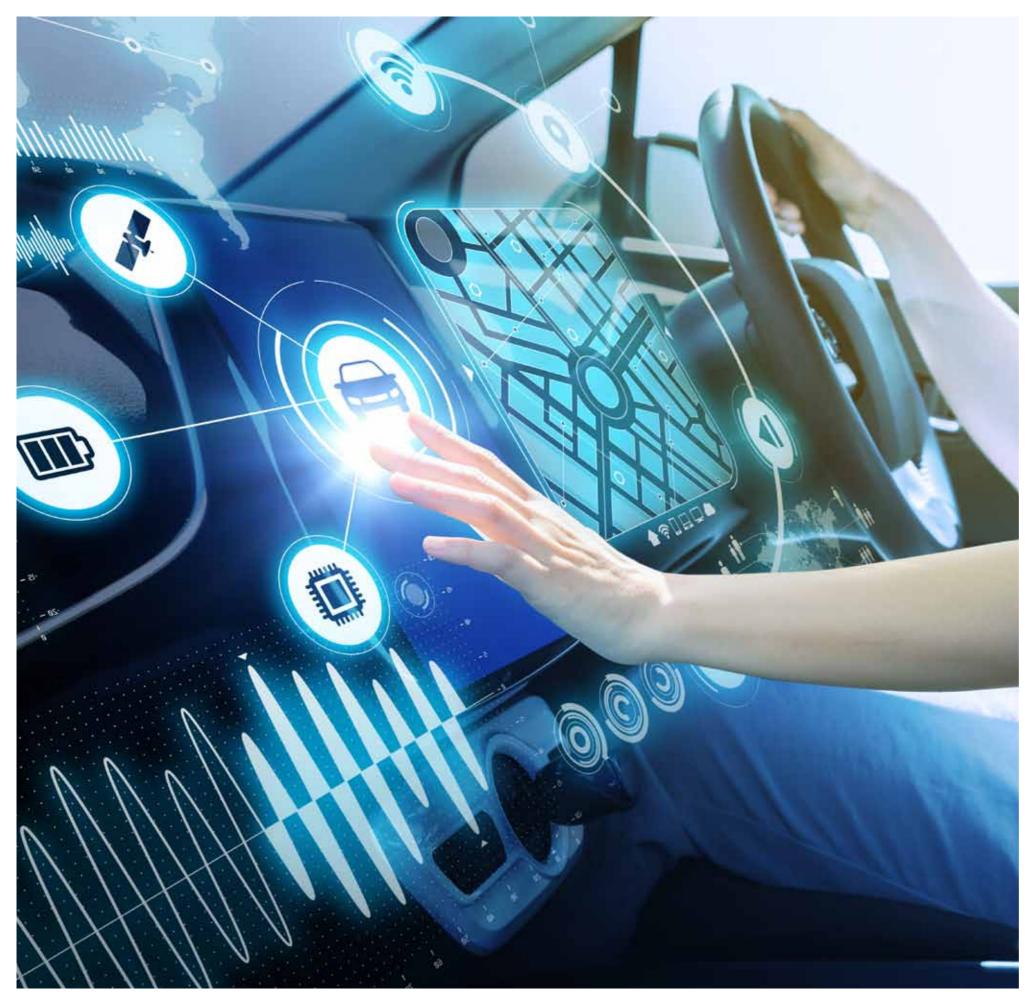
LS TOTAL SOLUTION FOR AUTOMOTIVE

Environment-friendly cable for the safety of your car









Contents

Eco & Weight Reduction 06

Certified Standard Cable High-Voltage Cable Magnet Wire Aluminum Cable Ultra Thin Wall Wire

ADAS Solution

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Sensor Cable Flexible Flat Cable Coaxial Cable Heating Wire

Protection

HST for Fuel/Brake Pipe HST for Wiring Harness Protector (LS-PRO) Protector (LS-TEC)

Materials

Aluminum Tube Aluminum Profile Aluminum Rod

LS Automotive Wire & Cable

LS Automotive Wire & Cable, a division of LS cable is one of the recognized market leaders in design, test, and manufacture of harsh environment interconnection system including electric wires and connectors for wire harness. We provide ISO 9001, IATF 16949 and ISO 14001 certified wires and cables such as, PVC/XL-PE/HF-PP insulated low-tension wires, thin wall-type low voltage and light-weight wires (suitable for compact wiring), low-tension sire cross-linked by irradiation. The shielded wires for engine harness and highly flexible battery wring show great durability and are specially designed to resist extremely high temperature as inside automotive engines. Particularly the irradiated wires are highly rated in terms of quality and price in the global market. Our environment-friendly products, such as halogen-free wires and lead-free PVC wires address the elevated concerns on the environment among the global society. Major auto-makers around the world recognize and use our products, which meet the standards of DIN in Europe, SAE in the U.S.AS, and JASO in Japan.

S Total Solution

Certified Standard Wire

JASO / ISO / SAE Cable

High-Voltage cable for Automotive

High-Voltage Cable (JASO, ISO certified Cable)



Complying with international standards such as JASO D 611 and 618, ISO 6722, SAE J 1128 Cable standardized products and wires satisfying the properties required by each standard.

Benefit

- Available in a variety of applications as a wire cable conforming to international standards.
- Each cable that meets the required standard and other properties.



	Classification				International Std		
		Class					
	Class A	T1	80	AV(SS), HEB HFSS, CHFS CAV(HF)US	-	ST(G)T(R) TWP, GPT, HTS	
			85	HF	FLY	STT, GPT	
Features	Class B	T2	100	AVX, AVSSXF HEBX, AVSSH	FLRY	-	
			120	AEX, AESSXF	-	ST(G)E	
	Class C	ТЗ	125	-	FLR2X FLR9Y	ST(G)X T(G,S)XL	
	Class D	T4	150	AEXHF	FLR91X FLR33X	-	
Standards	• JASO D 611 / • ISO 6722 • SAE J 1127 /						

A high-voltage cable that meets ISO 6722, LV 216 and JASO D 624 standard that are Applied to vehicles such as environmentally friendly and 600V corresponding EV, HEV, PHEV.

Benefit

- Reliable to 600V high voltage & current conditions
- Maximum temp. ISO 6722, Class F 200°C
- Flexible & Easy to handle for harnessing
- Eco-friendly designed materials (Non PBDE, PBBs, Pb, Cr, Cd, Hg)

Features





Class C (125°C)

Class D (150°C)



Class C (125°C)

- Standard, custom and composite configurations.
- Withstands severe temperature extremes, harsh environments, heat & cold resistance, abrasion and more.
- Superior flexibility than other cable.
- $\hbox{\bf \cdot Eco-friendly, utilizing halogen free materials.}$

Eco & Weight Reduction

Magnet Wire for Vehicle Motor

EXLW Flat Wire (For High Performance Motor)

Magnet Wire for Vehicle Motor

EXLW Round Wire (For High Performance Motor)



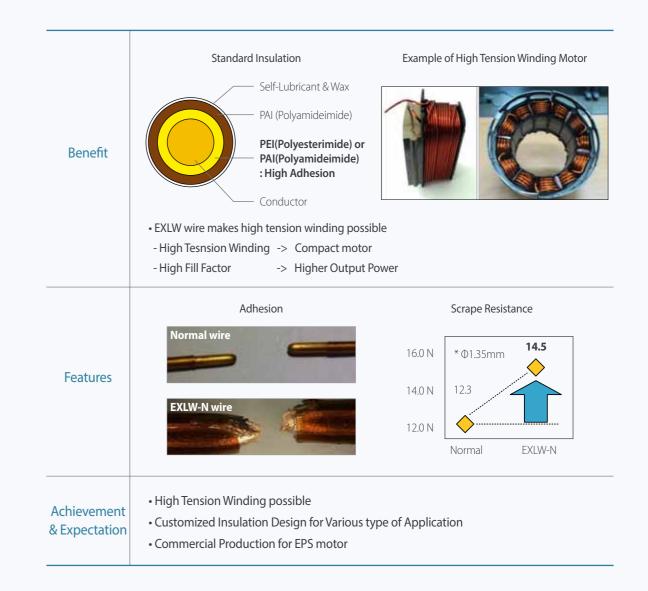
Flat wire makes compact motor possible for Vehicle

- AC Generator and Traction motor

 Conventional **Round Wire** Enamel • Flat Wire Benefit Fill factor: 60% Fill factor: 85% • Flat wire make it possible to increase fill factor of Stator slot - High Fill Factor in Same Slot Size -> Higher output power - Same Output Power -> Smaller size of motor Insulation PAI (220°C) single layer insulation of thickness 50μm Characteristics **Features** 1) Bending on Small Dia - Good Adhesion of Film 2) Optional - Oxygen Free Copper - Anti Inverter Surge Voltage [Example of Motor] - Suitable for Welding Process • Sole vendor for Alternator Application in Korea Market Achievement • Customized Insulation Design for Various type Application & Expectation • Commercial Production for Traction motor for Electric Vehicle

Excellent wire makes high tension winding possible

- EPS(Electric Power Steering) motor and High Fill Factor Alternator



Eco & Weight Reduction

Aluminum cable for Automotive

Aluminum Cable (JASO, ISO certified Cable)

Ultra thin wall wire for Automotive CHFUS / CIVUS



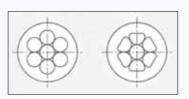
Satisfying JASO D 603 and ISO 6722-2 (Aluminum wire), wire weight and completed the development of an aluminum wire of various sizes to joint terminal technology.

Weight savings from the same electrical conductivity point of view (Cu:Al) Size Benefit Diameter / weight comparison Diameter at the same allowable current 0.0 1.5 • Size : 0.75 ~ 85SQ • Insulation material : PVC, XLPO(H/F) **Features** • Type: Non-Shield & Shield Braid Type • Conductor tensile strength: 95 MPa 1 • Elongation : BATT. 25 % ↑, Signal 16 % ↑ • Al and Cu sameElectrical conductivity perspective based on cross section Achievement 10 16 45 20 32 90 • Conversion Factor = 1.6 & Expectation 30 48 135 • specific gravity (Cu/Al): 8.9/2.7 50 80

Conforming to international standards that meet ISO 6722, JASO D 611 and 618 applied to compressed wire and ultra thin insulation thickness.

Benefit

- Available in a variety of applications as a wire cable conforming to international standards
- Reduce harness weight by downsizing 0.35, 0.3SQ wires for existing signal to 0.22, 0.13SQ





Nam	e			Oversea	
		AVSS	CHFUS	FLRY	CHFUS
Size (m	m²)	0.30	0.22	0.35	0.13
Construction (No./mm)		7/0.260	7/Round compression (Avg. 0.203)	7/0.250	7/Round compression (Avg. 0.160)
Conductor material		Cu	Cu	Cu	CuSn 0.2%
Insulation Thickness (mm)	Nom.	0.30	0.20	0.25	0.20
	Min.	0.24	0.16	0.20	0.16
Insulation	Min.	1.30	0.95	1.20	0.85
(mm)	Max.	1.50	1.05	1.40	0.95
Weight (g/m)	Avg.	5.0	3.0	4.4	2.0
'					
	18				
	Conductor of Insulation Thickness (mm) Insulation diameter (mm) Weight (g/m)	Conductor material Insulation Nom. Thickness (mm) Min. Insulation Min. diameter (mm) Max.	Conductor material Cu Insulation Nom. 0.30 Thickness (mm) Min. 0.24 Insulation diameter (mm) Max. 1.50 Weight (g/m) Avg. 5.0	(No./mm) (Avg. 0.203) Conductor material Cu Cu Insulation Nom. 0.30 0.20 Thickness (mm) Min. 0.24 0.16 Insulation Min. 1.30 0.95 diameter (mm) Max. 1.50 1.05 Weight (g/m) Avg. 5.0 3.0	Conductor material Cu Cu Cu Cu Cu Insulation Nom. 0.30 0.20 0.25

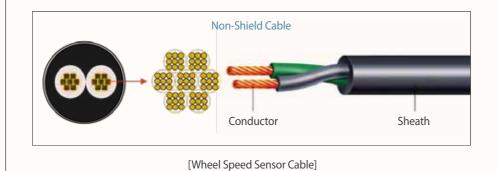
Eco & Weight Reduction



WSS Cable (ABS-PS, FLR2X11Y)

Responsible for control of a cable attached to the (Wheel Speed Sensor) WSS for the car, including ABS (Anti-lock Brake system) and the brake ECU.

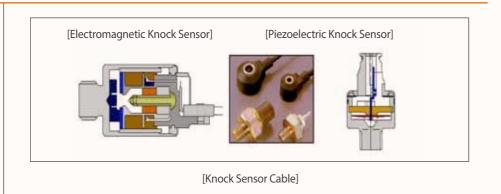
Features



Knock Sensor Cable (AKSH)

Cable is mounted on the knock sensor of the engine (Knock sensor) area. The knock sensor senses vibration of $4 \sim 7$ Hz caused by knocking, It detects vibration occurrence by accelerometer or piezoelectric element and adjusts ignition timing.

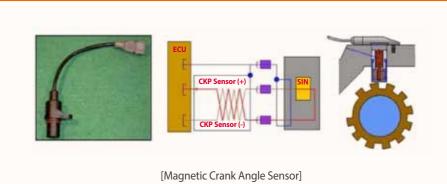
Features



CKP Cable (ACKPH-ALS)

The crank angle sensor (CKP) to determine the piston position by checking the rotation angle of the crankshaft required for control Sensor, and ECU controls injection amount correction, ignition timing, etc.

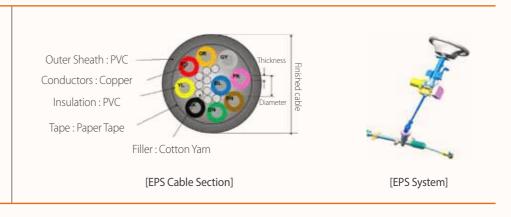
Features



EPS Cable (AVSSV, AVUHSF-BS)

EPS (Electronic Power Steering) system is independent of the engine power steering. This system is equipped with a dedicated motor. As soon as a signal is detected on the steering wheel, System that allows the driver to turn the steering wheel with ease.

Features



2 ADAS Solution ADAS Solution

Sensor cable for Automotive Fuel/Oil Pump (Switch) Cable EPB Cable

Flexible Flat Cable(FFC) for Automotive Flexible Flat Cable for Steering Roll Connector

Fuel/Oil Pump (Switch) Cable (AFX-(BS), AFRX)

Cable applicable to fuel pump and oil level switch control part of fuel and oil related parts of automobile satisfying high oil resistance and high heat resistance.

Features

Conductor
:Tinned Copper
(30/0.180TA, 0.75SQ)

Insulation
: 200°C Grade XLFE

Filler
: 1mm String

Sheath
: 200°C Grade XLFE

[Fuel / Oil pump cable section]

LS Total Solutions

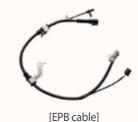
EPB Cable (EPB, IEPB)

Benefit

Products with wheel speed signal transmission and EPB power transmissionUnique soft, high durability, low electrical resistance.

- Reduced product and assembly costs compared to a single WSS
- Full integration of WSS functionality to high-end functionality
- It has a low resistance to prevent large voltage drop of EPB actuator. Selection of conductor and structure

Selection of conductor



It is a device that connects steering wheel connected with all kinds of electrical equipment (A/Bag, Horn, Heated Wheel, Remote Control Switch) and power and signal.

• Weight savings potential Customized designs Benefit (Different conductor widths) higher product reliability (Above 10Kcycles at 85°C/95%) [Figure. SRC installation] Insulation - Insulating material : PBT, PET, PPS... - Insulation thickness: 45um to 85um Conductors - Number of conductors: 2 to 16 - Conductor material(bare): **Features** Copper according to DIN/EN 13602 - Strength and elongation : Soft copper: 210 - 280 N/mm2, Elongation > 20% - Edge: natural round or cut copper film [Figure SRC-FFC diagram] • HKMC(JF,AD), Chrysler(UF) mass production **Achievement** • Strong durability (prevention of FFC cutting) & Expectation • Various products through Customized production

ADAS Solution ADAS Solution

Coaxial cable for Automotive

Coaxial Cable for Mobile and Radio Antenna

LS Total Solutions

Heating Wire for Automotive Heating Wire for Seat and Steering Wheel

This cable is a signal-carrying cable so it should be less affected by external disturbances. It is structured so that the external disturbance generated by the outer shield conductor doesn't affect the center conductor.

Benefit

Achievement

& Expectation

- $\bullet\, \mathsf{Stable}\, \mathsf{impedance}\, \&\, \mathsf{low}\, \mathsf{loss}$
- Dynamical applications (Radio, DMB, GPS, CDMA, LTE & V2X)

• Applied of HMC, HKMC, GM and etc.

· Various designs for customer needs.

Strong durability

- High shield effectiveness
- Flexible



	Item		VAX 3.0
	Inner conductor	Solid copper 0.94Ø	Solid copper 0.65Ø
	Dielectric	Foamed PE	Foamed PE
	Outer conductor	Aluminum tape & braid	Aluminum tape & braid
	Jacket	HR-PVC, 4.95Ø	HR-PVC, 4.85Ø
atures	Impedance (Ω)	50	75
		0.365 (@0.9GHz)	0.095 (@50MHz)
	Attenuation (dB/m)	0.624 (@2.5GHz)	0.188 (@300MHz)
		0.981 (@5.8GHz)	0.330 (@770MHz)
	Velocity of Propagation (%)	80	78
	Application	Mobile antenna	Radio antenna



A type of automobile electric laminate that makes it possible to heat a car seat using heat generated by electrical resistance.

Automotive parts or supplies to provide a comfortable driving environment for the driver in winter.

Weight savings potential Customized designs Benefit (Different conductor resistance) High durability Insulation • Insulating material : PFA, PA, FRPA ect. • Insulation thickness: 0.15mm to 0.3mm Conductors **Features** • Number of conductors : 10 to 30 • Conductor : Bare copper, Copper alloy Individual Polyurethane coated wire [Steering Wheel] • Prevention of Hot Spot • Applied of HMC, HKMC (Seat and steering wheel) Achievement & Expectation • Product family secure of customized products.

[Drawing]

6 ADAS Solution

Tube Heat Shrinkable Tube for Fuel/Brake Pipe Heat Shrinkable Tube for Wiring Harness

- It has a very thin wall of hot-melt liner to adhere.
- It is specially designed for the application to the fuel, brake, and power-steering pipes of automobiles.
- It has excellent flexibility and insulation property.

Benefit	 It is specially designed for the application to the fuel, brake, and power-steering pipes of automobiles. Prevents pipe corrosion from fluid, water, or chemical penetration and mechanical damage. 	
Features	 Jacket Material: XLPO(Crosslinked polyolefin) Grade: UL 105°C, 3:2 shrink ratio Hot-melt Material: EVA Melting point: 115°C 	
Standards	• TSM 7600G (Toyota), • MES CE300 (Mazda), • HMC MS231-18 (Hyundai-kia)	

- It covers a wide range of heat shrinkable tubing for wiring harness.
- Single wall tubing is mainly used for insulation and it is available for up to 200°C operating temperature.

Benefit	Single Wall It shrink to a specified size when it is heated. It is applied for a cable connection, core identification, insulation and corrosion prevention	Dual Wall It is applied for insulation and sealing at junctions and ring terminals. It cover a wide range of diameter
Features	GSHS-1625G General use Polyolefin tube 125°C/600V GSHS-1675 Excellent Chemical resistance PVDF tube 150°C/600V LS-V200 For High temperature Fluoro-elastomer 200°C/600V	• Jacket (Outer) - Insulation layer - Polyolefin - 125°C/600V - Self-extinguished - High dielectric strength • Adhesive (inner) - Excellent Sealing ability - Amide Hot-melt - Softening point: 104 ~ 115°C
Standards	• UL 224 • MIL 23053 • AS23053	• ES 91409 (Hyundai-Kia) • UL 224 (125°C/600V)

8 Protection Protection

Protec Automotive Protector LS-PRO Protec Automotive Protector LS-TEC

- LS-PRO series are fabric tube or sleeve for automotive protection.
- Various raw material like as Glass fiber, Polyester, Aramide can be selected according to the application and required properties.

Benefit

Features

- The fabric tube for abrasion, noise or physical/electric protection
- Product has Various line-up with different material and Shape
- Type : Pro-Sleeve, Pro-Shrink, Pro-Selfwrap, Pro-Silicone



[Pro-Sleeve]

-
- Excellent noise suppressionExpandable tubular sleeve
- Closely contacted to bent part
- Polyester/Nylon/Metal



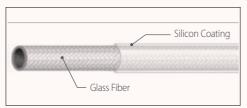
[Pro-Shrink]

- Heat shrink fabric tube
- Excellent abrasion resistance
- Excellent flexibility
- Polyester



[Pro-Wrap]

- ion Self-wrap design
 - Excellent noise suppression
- ert Expandable tubular sleeve
 - Closely contacted to bent part



[Pro-sil]

- Glass fiber braided
 - + silicon rubber coating
- Heat resistance : Max.200°C
- Dielectric strength : Min. 2,000V

- LS-TEC series are thermal protector to reflect heat radiant.
- It is consist of various fabrics with aluminum foil, it has excellent heat resistance.

Benefit

- Effective for Engine, Fuel pipe, Air conditioner thermal protection
- Customizable shape by customer's request
- Type : Tec-Sleeve, Tec-Wrap, Tec-Patch, Tec-Knit, Tec-Cover



[Tec-Sleeve]

- Excellent reflect insulator
- Fluid & Flame resistance
- Glass Fiber or Polyester with Al





[Tec-Patch]

- Stronger than Al tape
- Directly attach to part
- Thin thickness, good flexibility
- Al + Polyester + adhesive



[Tec-Wrap]

- For thermal protection
- Self-wrap with/without adhesive
- Expandable tubular design



[Tec-Cover]

- Customizable design
- Easy installation
- Ring snap
- Al + Glass fiber + Aramid

20 Protection Protection

Aluminum Tube PA12 Coated Aluminum Tube

PFC/SCC for Automotive HVAC

- Tube for Hydraulic Power Steering Return Line

(Fluid Carrying System)

- Tube for Transmission Warm-up
- Tube for Automotive Fuel Line
- Tube for Rear Heater Core

- Tube for Condenser

Aluminum Tube

- Tube for Evaporator

Benefit

- Tube for Oil Cooler

- Tube for Fuel Cooler
- Tube for Battery Cooler
- Tube for Change Air Cooler

Benefit

- Excellent corrosion resistance
- High resistance to stone chips
- Light weight
- Excellent Chemical Resistance
- High Durability

• Polyamide 12



- Core : AA 1070, AA3003, AA3103
- Coating: PA 12, PA610

• Aluminium

Color

Material

BlackYellowBrown

Mechanical Properties

Property	Value
Tensile strength (N / mm^2)	100 ↑
Elongation(%)	15 ↑

Achievement & Expectation

Features

- HKMC Approved Supplier
- DBL 4040 Standard in progress
- ullet Eco Friendly / Light Weight (Steel Tube ullet PA12 Aluminum Tube)

Excellent Corrosion ResistanceCustom-designed Flux Coating



Cross Section

Precision Cutting

	Dimension	
Height(H)	1.0~4.0mm	±0.02
Width(W)	10~38mm	±0.02
Wall Thickness	Min 0.2mm	
Cutting Length	180~3,000MM	±0.5

Material

- AA1050, AA1100 AA3003, AA3102 AA3001(LSC's Patent Alloy)
- Pre-Flux, Zn & Sil Flux Coating

Achievement & Expectation

Features

- HKMC Approved Supplier
- $\bullet \mbox{Contributes to improving parts life by improving corrosion resistance of materials. } \\$

22 Materials Materials

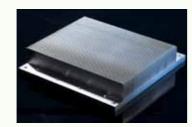
Aluminum Profile Extrusion Product for Automotive Parts

Aluminum Rod Aluminum Alloy Rod for Automotive Wire

- Block for ABS/ESP System
- Aluminum Bar for Forging

- Bracket for Drive Shaft
- Heat Sink for HEV







- Benefit
- in-house Billet Casting → Extrusion → Machining
- Precision Size Control
- Hardness Control
- Various Heat Treatment
- Features



Material

- A6082 / A6063 / A6061 / <mark>A6024</mark>
- AHS-2 / A4032/ A332
- LS604A New Alloy which has better Machinability (30% \uparrow)

	Material	T.S(Kgf/mm²)	Y.S(Kgf/mm²)
Steel	SS 400	41~52	25~
Frahmunian	6061-T6	27 ↑	25 ↑
Extrusion	6024-T6	33~43	30~40
Casting	AC7A-F	14↑	

Achievement & Expectation

- Mobis Approved Supplier
- Contribute to driver safety through tight quality control.
- Better Fuel Efficiency through weight lightening

- 8XXX Series Aluminum Rod For Signal Cable
- 6XXX Series Aluminum Rod For Special Cable



Benefit

- Light-weight and Cost-saving compared to Copper Cable
- High Strength and Good Electric Conductivity

Material

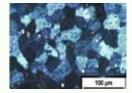
- 8xxx (LSC's Patent Alloy)
- 6xxx (LSC's Patent Alloy)
- 1xx

F	e	a	t	u	r	e	9

	T.S.(MPa)	Elongation(%)	E.C(%IACS)
JASO D603	70	10	58
8xxx	90~140	10 ↑	58
JASO D603	150	8	48
бххх	180~250	8 ↑	50



[Microstructure of LS 803A]



[Microstructure of LS 605A, Precipitation Heat treated]

Achievement & Expectation

- Cooperation with Global Wire Harness Company
- Candidate of HKMC Approved Supplier

24 Materials

GLOBAL NETWORK

More than 60 Factories, Sales and Production Sites in 20 Countries.

- Factory
- Sales office
- Branch office



KOREA



Gumi Plant

EHV / MV / LV cable

UTP, Coaxial cable

SCR, Magnet wire

Overhead cable Bus duct



Indong Plant
Optical fiber
Optical cable



Donghae Plant
Submarine cable
Industrial specialty cable

CHINA



LSHQ(Yichang)
EHV / MV / LV cable



LSCW(Wuxi)
Industrial devices cable
Automotive cable
Harness & module
Aluminum. Bus duct



VIETNAM



LS-VINA(Haiphong) EHV / MV / LV cable SCR, ACSR Overhead cable



LSCV(HO Chi Minh) MV / LV cable UTP, Optical cable Overhead cable

INDIA



LSCI(Bawal)
EHV / MV / LV cable
Coaxial cable
Overhead cable





LSCUS(Tarboro)
MV / LV cable
Control, Instrument cable



LS EV Poland./LSCP

(Dzierzoniow)

Automotive battery components
Optical cable







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